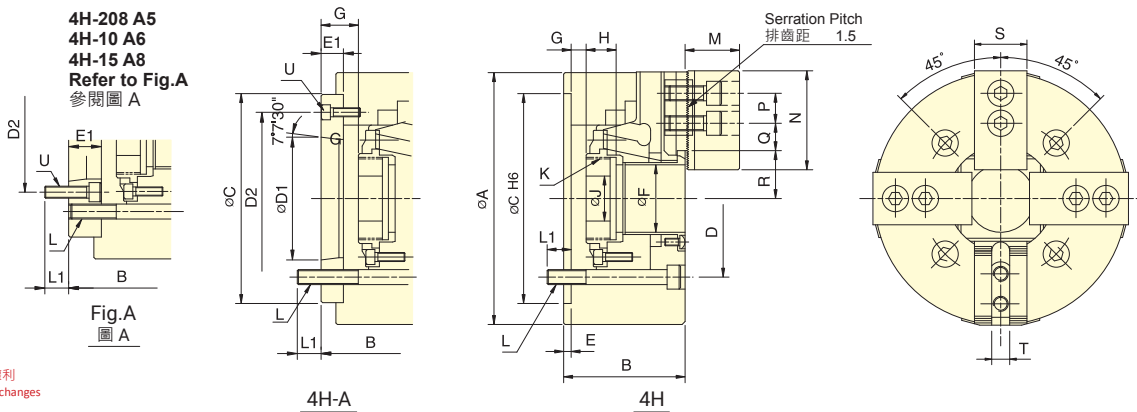




- 楔形四爪大貫通孔徑，特別適合異形物的夾持。
- 摺動面均經硬化及精密研磨，並直接潤滑。
- 高剛性結構及高夾持精度。
- WEDGE-HOOK type 4-jaw with the large through-hole.
- Matching surfaces of all parts hardened, ground and lubricated directly.
- High rigidity and high clamping accuracy.
- J 值為連結螺帽未車製螺牙時之孔徑。
K max 值為連結螺帽可車製螺牙之最大規格，可依實際需求訂製。
- J is the hole diameter of blank draw nut.
K is the maximum thread specification and it could be customize.



保留規格修改的權利
Subject to technical changes

技術規格 SPECIFICATIONS

型號	楔心行程	爪行程 (直徑)	夾持直徑 Chucking Dia.		容許油壓缸 推力	最大夾持力	最高迴轉數	I	重量	適用迴轉缸	最大使用壓力		
Model	Plunger stroke	Jaw stroke (Dia.)	最大 Max.	最小 Min.	Max. D.B. pull	Max. Clamping force	Max. speed	Moment of inertia	Weight	Matching cyl.	Max. pressure		
	mm	mm	mm	mm	kN (kgf)	kN (kgf)	min ⁻¹ (r.p.m.)	kg·m ²	kg		MPa (kgf/cm ²)		
4H-206	A5	14	6.0	170	13	23.2(2375)	66.7(6810)	5000	0.06	12.5	16.7	TK-C646	2.5(25)
4H-208	A5	18	7.6	210	13	34.3(3500)	85.8(8750)	4200	0.19	23.5	25.4	TK-A853	2.8(28)
4H-208	A6	16	7.4	210	13	34.3(3500)	85.8(8750)	4200	0.19	23.5	24.3	TK-A853	2.8(28)
4H-10	A6	19	8.8	254	25	42.6(4380)	110.7(11300)	3400	0.34	36.3	41	TK-A1075	2.8(28)
4H-10	A8	19	8.8	254	25	42.6(4380)	110.7(11300)	3400	0.34	36.3	39.3	TK-A1075	2.8(28)
4H-12	A8	25	10.6	304	34	54.9(5600)	143.6(14650)	2700	0.77	62	65.7	TK-A1291	2.5(25)
4H-15	A8	23	10.6	381	50	71(7250)	179.8(18350)	2000	2.5	123.7	137.7	TK-A1512	2.3(23)
4H-15	A11	23	10.6	381	50	71(7250)	179.8(18350)	2000	2.42	123.7	130.7	TK-A1512	2.3(23)
4H-18	A11	23	10.6	450	50	71(7250)	179.8(18350)	1700	4.85	170	184	TK-A1512	2.3(23)

外型尺寸 DIMENSIONS

Model	A	B	C	D	D1	D2	E	E1	F	G max.	G min.	H	J				
4H-206	A5	170	81	91	140	104.8	82.56	116	5	15	53	11	28	-1	18	17.5	20
4H-208	A5	210	91	109	170	133.4	82.56	104.8	5	23	66	14.5	37.5	-1.5	21.5	20.5	30
4H-208	A6	210	91	103	170	133.4	106.38	150	5	17	66	14.5	31.5	-1.5	15.5	20.5	30
4H-10	A6	254	100	120	220	171.4	106.38	133.4	5	25	75	8.5	33.5	-10.5	14.5	25	45
4H-10	A8	254	100	113	220	171.4	139.72	190	5	18	75	8.5	26.5	-10.5	7.5	25	45
4H-12	A8	304	110	122	220	171.4	139.72	190	6	18	91	10	28	-15	3	28	50
4H-15	A8	381	133	160	300	235	139.72	171.4	6	33	120	11	44	-12	21	39	60
4H-15	A11	381	133	149	300	235	196.87	260	6	22	120	11	33	-12	10	39	60
4H-18	A11	450	133	149	300	235	196.87	260	6	22	120	11	33	-12	10	39	60

Model	K max.	L	L1	M	N	P	Q max.	Q min.	R max.	R min.	S	T	U		
4H-206	A5	M60x2	4~M10	16	16	37	73	20	21.25	9.25	36	33	31	12	3~M6
4H-208	A5	M60x2	4~M12	20	17	38	95	25	29.8	14.8	38.7	35	35	14	6~M10
4H-208	A6	M60x2	4~M12	20	18	38	95	25	29.8	14.8	38.7	35	35	14	3~M6
4H-10	A6	M85x2	4~M16	22	18	43	110	30	33.8	14.3	51	46.6	40	16	6~M12
4H-10	A8	M85x2	4~M16	22	24	43	110	30	33.8	14.3	51	46.6	40	16	3~M8
4H-12	A8	M100x2	4~M16	23	25	51.3	130	30	46.25	11.75	61.3	56	50	21	3~M8
4H-15	A8	M130x2	4~M20	30	24	63	165	43	47.5	20.5	80	74.7	62	25.5 or 22	6~M16
4H-15	A11	M130x2	4~M20	30	28	63	165	43	47.5	20.5	80	74.7	62	25.5 or 22	3~M10
4H-18	A11	M130x2	4~M20	30	28	63	165	43	83.5	20.5	80	74.7	62	25.5 or 22	3~M10

1. 紅色數據為 4H-A 型之寸法 (The dimensions and the specifications of 4H-A type are in red data.)